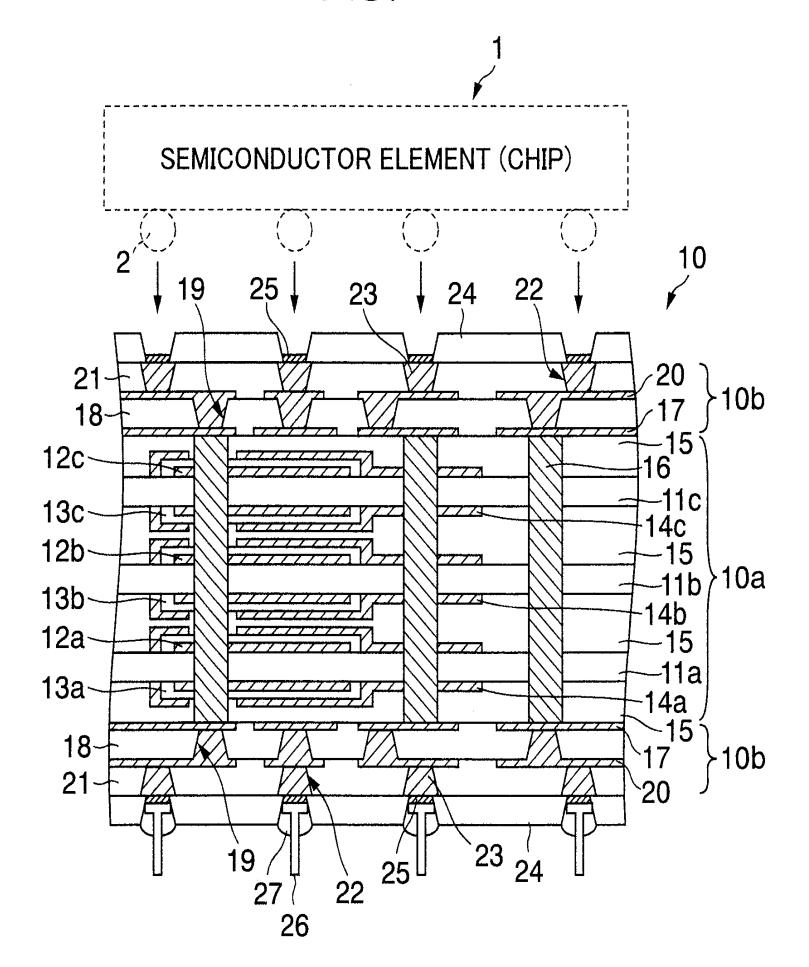
FIG. 1



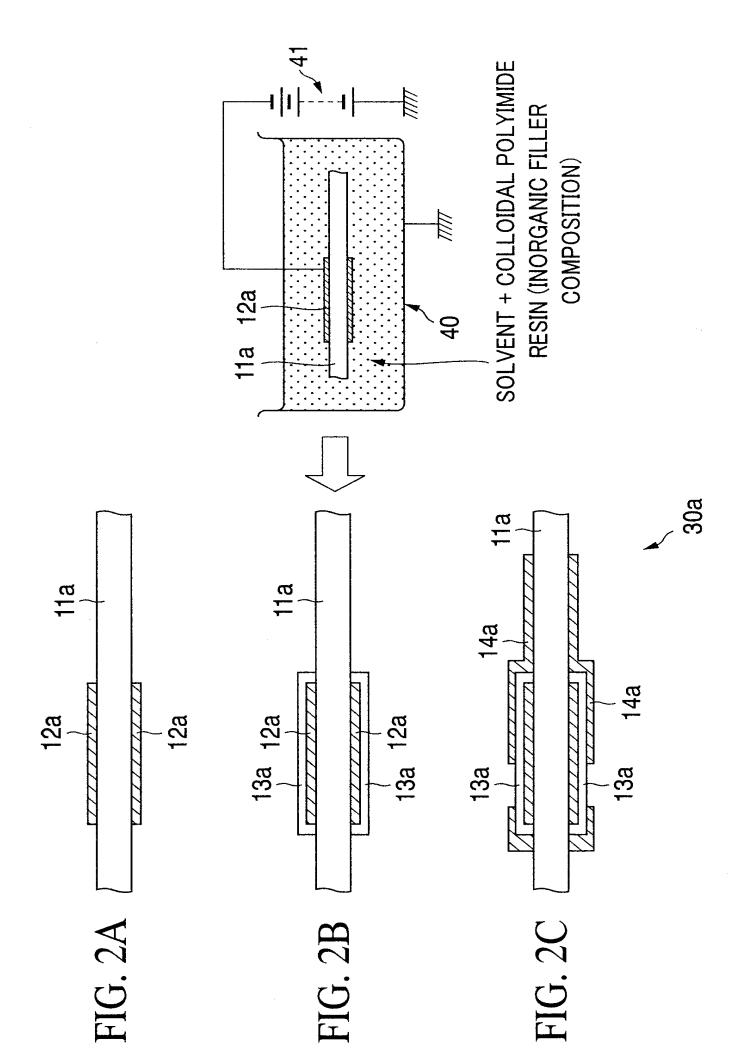


FIG. 2D

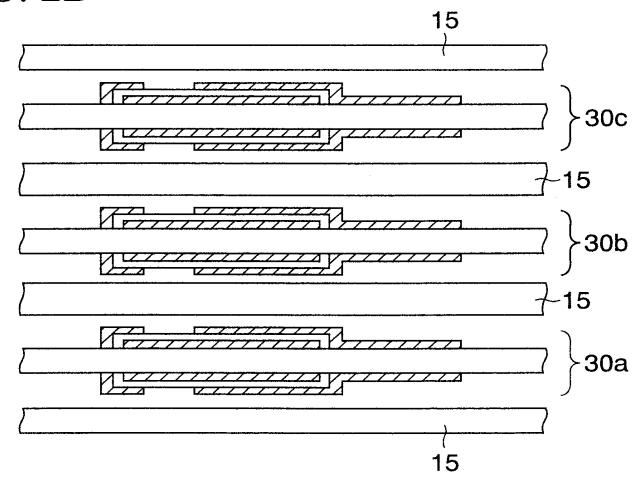


FIG. 2E THERMAL PRESS

10a

THERMAL PRESS

FIG. 2F

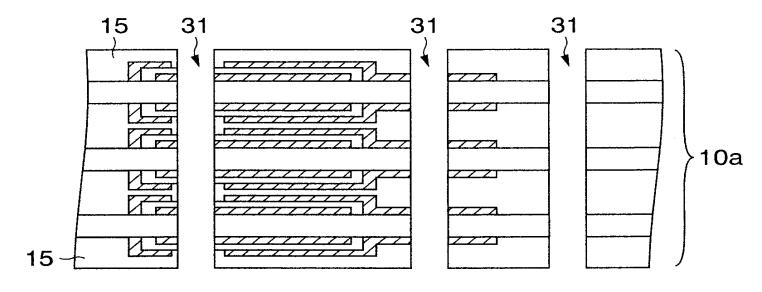


FIG. 2G

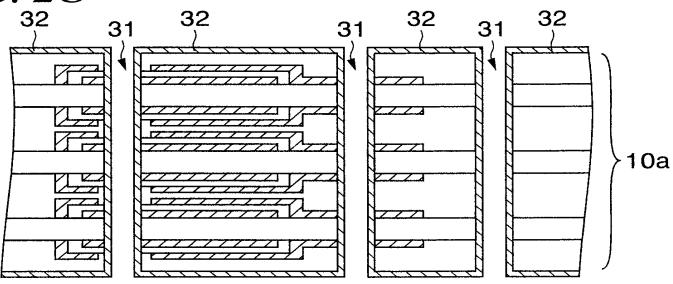


FIG. 2H

16

16

10

10a

FIG.2I

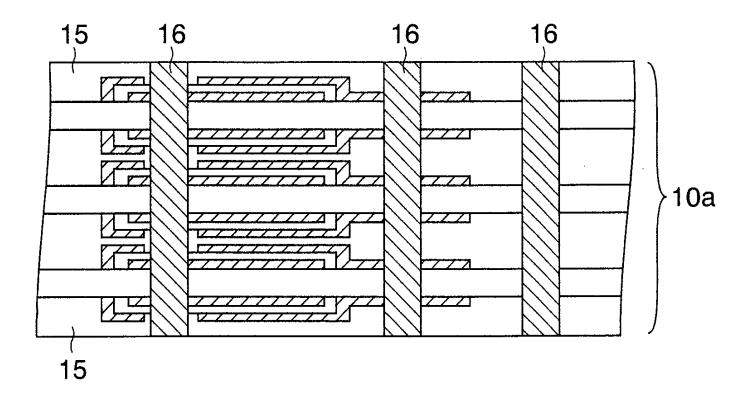


FIG.2J

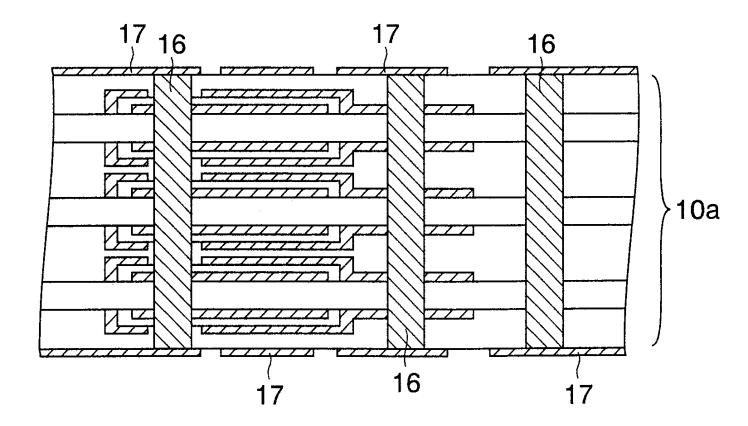


FIG. 2K

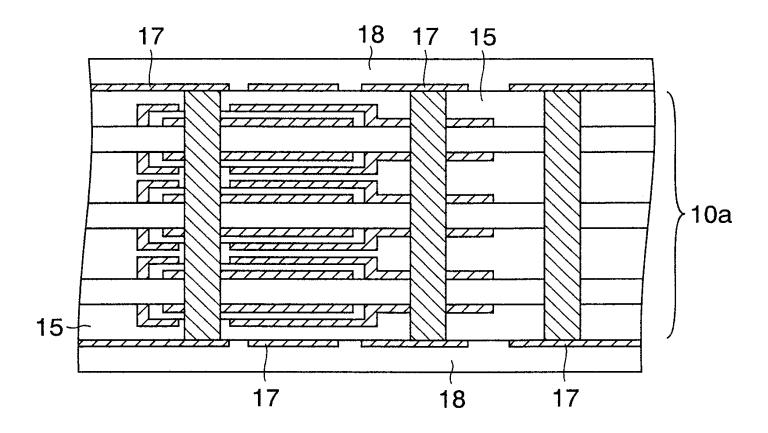
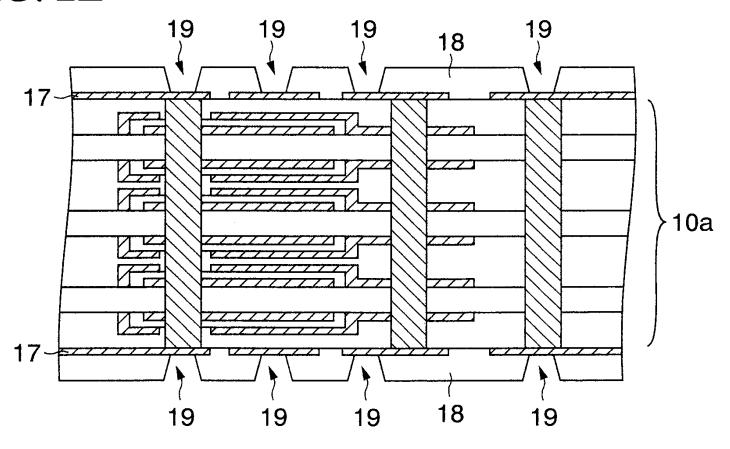
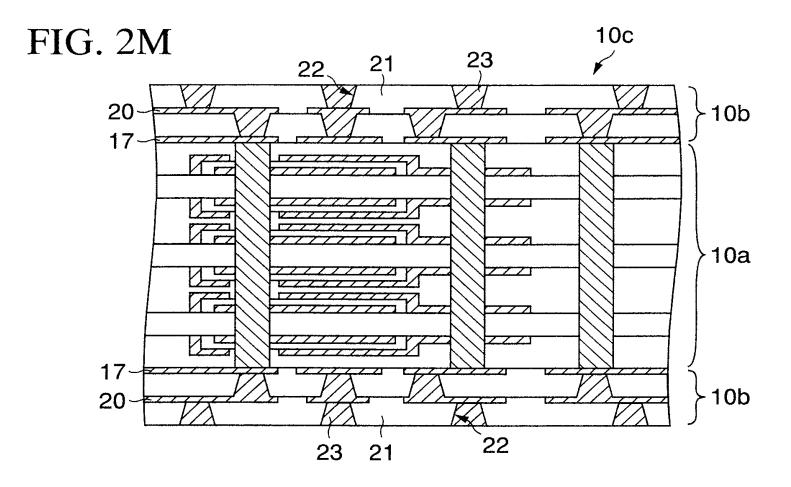
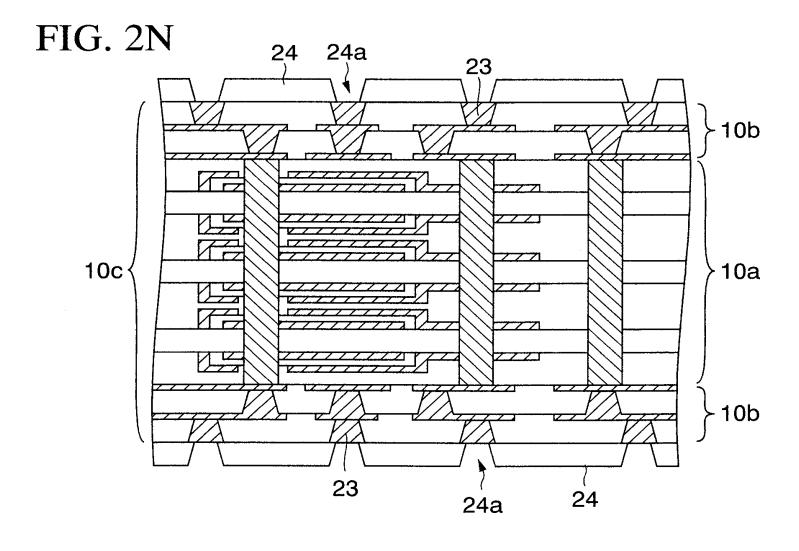
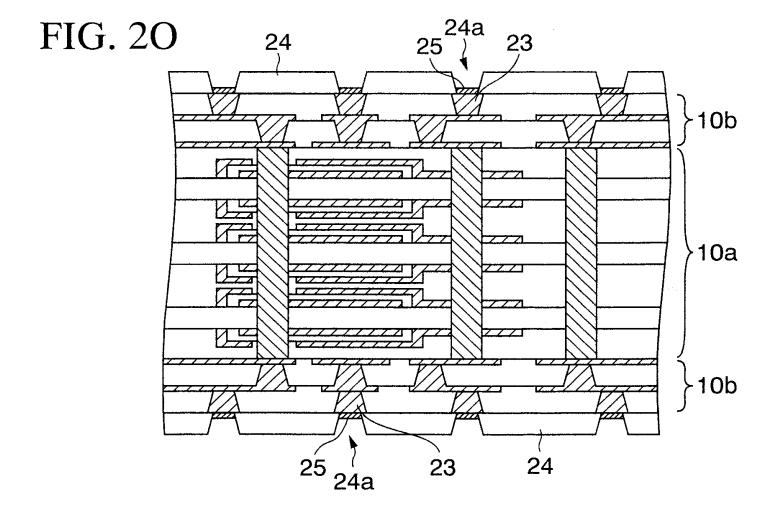


FIG. 2L









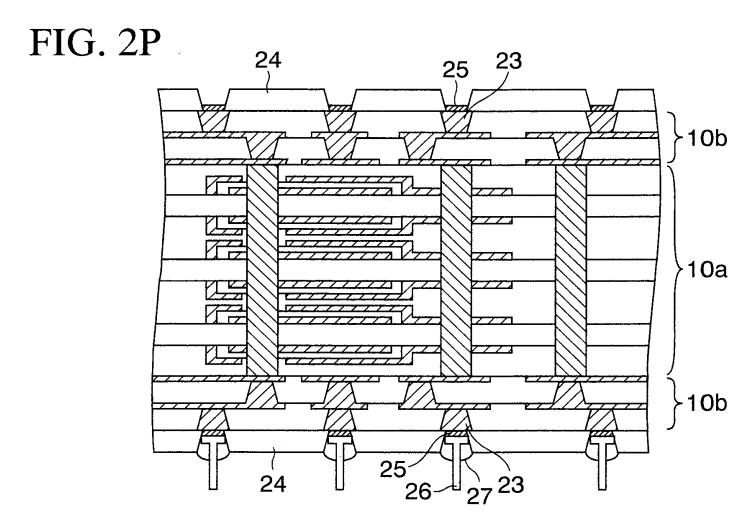


FIG. 3

